

## VACUUM TUBE COLLECTORS

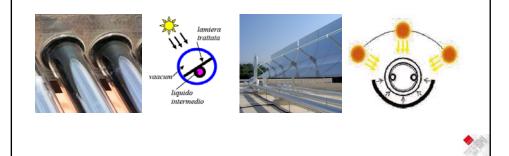
Vacuum tube collectors, in their principles of operation, are very similar to glass panels, but they have a very different structure.

They are usually composed of a series of 10-15 glass tubes, which can resist to the impact of hailstones up to 25 cm of diameter. Within these glass tubes, a vacuum is created. It has excellent insulation capacity and completely eliminates heat losses for convention by using the same principle of operation of normal thermos for drinks. The whole system is very efficient: 93% of incident solar radiation is absorbed, while only 7% approximately is lost for reflection and reemission.

Although the temperature of absorbers can exceed even 120°C the glass tube remains cold.

The mechanism of heat transfer into vacuum tube collectors can operate in two ways:

With direct flow: the thermal vector fluid flows directly within a duct connected to the absorber inside the vacuum tube; As "heat-pipe": the heat transfer from the absorber to the thermal vector fluid occurs within a heat exchanger. Also during Winter, the vacuum tube collectors grant 60° hot water production without any problems.



## ESTIMATED COSTS

We can assume an annual operation of approximately 198 days in the air-conditioning stage.

The traditional cost of a non-solar-cooling system (intended only as cold generation installations would be around € 70,000.00.

The estimated cost of the solar cooling generation system would be around  $\notin$  120.000,00. The difference appears to be approximately  $\notin$  50.000,00.

We should keep in mind that a reasonable power consumption of a conventional installation is around 45 Kw/hour that multiplied by 12 hours/day and 198 days/year add up to a total amount of about 106,920 Kw. By assuming a Kw cost of  $\in$  0.3, we get a total annual consumption of  $\notin$  32.080,00.

A solar cooling system would consume an average of about 20 kW/hour that multiplied by 12 hours/day and 198 days/year leads consumption to about Kw 47,500. By multiplying by  $\notin$  0.3 Kw this figure, we get a consumption of  $\notin$  14,250.

Therefore the payback average time is approximately 2.8-3.2 years.

The estimate is approximate because it depends on several factors including, not least, the cost of electricity, which is particularly high in many countries, not for generation costs, but for distribution costs.

